

ADVIK P14	TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET						
	TPM CIRCLE NAME :	LOSS NO. / STEP															
	DEPT :- Purchase.	RESULT AREA	P	Q	DEF :- A	C	D	S	M								
CELL :- Scrap yard	CELL NAME:---	MACHINE / STAGE :- All					OPERATION :- Burr										
KAIZEN THEME : To increase the profit in scrap sale of Aluminium & Cast Iron Burr		IDEA :- Aluminium & Cast iron scrap customer changed															
WIDELY/DEEPLY:-		COUNTERMEASURE:- Present P14 Aluminum burr cost is INR 83.5/- & Cast Iron burr is INR 21.25/-					BENCHMARK		79 INR & 20 INR								
PROBLEM / PRESENT STATUS :- Present P1 Aluminum burr cost is INR 79/- & P9 Cast Iron burr is INR 20/-		<div style="background-color: red; color: black; padding: 10px; border-radius: 15px; text-align: center;"> <p>Last 6 month scrap sale qty of P-14 for Al burr is 3600Kgs & CI Burr is 23000 KGS - Total sale value of other plant is 744400/-</p> </div>					TARGET		83.5 INR & 21.25 INR								
							KAIZEN START		01.10.2014								
		KAIZEN FINISH		10.10.2014													
							TEAM MEMBERS :-		Pradeep Kini								
							BENEFITS :-		1. Profit 44950/-								
							KAIZEN SUSTENANCE										
WHY - WHY ANALYSIS :- Why1:		RESULT :-					WHAT TO DO:										
ROOT CAUSE :- Burr prices is less		<div style="text-align: center;"> <p>Total Profit In INR</p> <table border="1"> <thead> <tr> <th>Plant</th> <th>Total Profit In INR</th> </tr> </thead> <tbody> <tr> <td>P 1</td> <td>744400</td> </tr> <tr> <td>P 14</td> <td>789350</td> </tr> </tbody> </table> </div>					Plant	Total Profit In INR	P 1	744400	P 14	789350	HOW TO DO:				
Plant	Total Profit In INR																
P 1	744400																
P 14	789350																
							FREQUENCY :										
REGISTRATION NO. & DATE : 257 & 10.10.14							COST INCURRED FOR MAKING KAIZEN										
REGISTERED BY :- Guru Basappa		MATERIAL COST		LABOUR COST		TOTAL COST											
MANAGER'S SIGN :- Prakash		IN RS		IN RS		IN RS											
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		SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT															
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS													
-	-	--	--	--													